

Dutton Street over Portage Creek
 Job No. C0803
 Single Span Side-by-Side Prestressed Concrete Box-Beam Bridge
 Bridge Load Rating

Created by: LYL
 Checked by: ~~424~~ 10/31/08
 Date: 9/9/2008

Property Input

Bridge Properties:

Bridge Length (C/L BRG to C/L BRG)	Length =	<u>35</u>	ft
Deck Thickness	t_{deck} =	<u>6</u>	in
Crossection Area of Composite Beam	A_{comp} =	<u>648</u>	in ²
Momnet of Inertia of Composite Beam	I_{comp} =	<u>23328</u>	in ⁴
Distance from beam top to NA of Composite Beam	y_{tcomp} =	<u>3</u>	in
Distance from beam bottom to NA Composite Beam	y_{bcomp} =	<u>9</u>	in
Composite Eccentricity of Strands	e_{cgs} =	<u>7</u>	in
Distribution Factor for Superimposed Dead Loads (1/No _{beams})	DF_D =	<u>0.06</u>	
Number of traffic lanes	n_{lanes} =	<u>3</u>	
Weight of Concrete	WT_c =	<u>150</u>	lb/ft ³
Grout Width	W_{grout} =	<u>1.5</u>	in
Barrier Type	Type =	<u>Aesthetic Parapet with Metal Railing</u>	
Weight of Barrier	$WT_{barrier}$ =	<u>350</u>	lb/ft
Weight of Deck	WT_{deck} =	<u>4296.88</u>	lb/ft
Sidewalk Thickness	$t_{sidewalk}$ =	<u>9.50</u>	in
Sidewalk Width	$W_{sidewalk}$ =	<u>7.65</u>	ft
Weight of Sidewalk	$WT_{sidewalk}$ =	<u>907.94</u>	flb/ft

Beam Properties:

Number of Beams	No _{beam} =	<u>18</u>	
Box Beam Width	b =	<u>36</u>	in
Beam Depth	h =	<u>12</u>	in
Web Thickness	t_{web} =	<u>0</u>	in
Flange Thickness	t_{flange} =	<u>0</u>	in
Distance from beam top to NA	y_t =	<u>6.04</u>	in
Distance from beam bottom to NA	y_b =	<u>5.96</u>	in
Crossection Area of Beam	A =	<u>424</u>	in ²
Momemt of Inertia	I =	<u>5120</u>	in ⁴
Composite Strength of Beam	f_c =	<u>5000</u>	psi
Poisson's Ratio	ν =	<u>0.2</u>	
Area of Prestressing Strand	A_{ps} =	<u>2.356</u>	in ²
Yield Strength of Pre-Stress Strands	f_{star_y} =	<u>243</u>	ksi
Pre-Stress Strands after Losses	F_{ps} =	<u>157.5</u>	ksi
Eccentricity of Strands	e_c =	<u>4</u>	in

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Calculated Properties:

Live Load Distribution Factor: (AASHTO 3.23.4)

Bridge Width = $W_{\text{bridge}} = 57.29$ ft

Saint-Venant torsion constant "J" (Box Beam only)

$$J = 2 \times (b)^2 \times (h)^2 / b + h$$

$$J = 7776.00 \text{ in}^4$$

$$K = [(1 + \nu) \times (1 / J)]^{1/2}$$

$$K = 0.89$$

Width to Length Ratio

If W / L less than 1, use calculate C

If W / L is greater than or equal to 1, use C equal to K

$$W / L = 1.64$$

$$C = K \times (W_{\text{bridge}} / \text{Length})$$

$$C = 1.46$$

$$\text{Width to length Ratio, } C = 0.89$$

$$D = (5.75 - 0.5 \times n_{\text{lanes}}) + 0.7 \times n_{\text{lanes}} \times (1 - 0.2 \times C)^2$$

$$D = 5.67$$

Live Load Distribution Factor, DF_L

$$DF_L = b / 2 \times D$$

$$DF_L = 0.26$$

Total Prestress Force:

$$P_i = A_{ps} \times F_{ps}$$

$$P_i = 371.07 \text{ k}$$

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Radius of Gyration Beam:

$$r^2 = I / A$$

$$r^2 = 12.08 \text{ in}^2$$

Radius of Gyration Composite:

$$r_{\text{comp}}^2 = I_{\text{comp}} / A_{\text{comp}}$$

$$r_{\text{comp}}^2 = 36.00 \text{ in}^2$$

Modulus Ratio Steel/Conc:

$$n_s = 28000000 / 33 \times 150^{1.6} \times f_c^{1/2}$$

$$n_s = 6.53$$

Vehicle Impact from AASHTO 3.8.2.1:

$$\text{Impact} = 50 / (\text{Length} + 125) < 0.3$$

$$\text{Impact} = 0.30$$

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Applied Loads

Dead Loads

Weight of Barriers for Entire Width	Barriers =	700.00	lb/ft
Weight of Beam	Beam =	441.67	lb/ft
Weight of Deck per Beam	Deck =	238.72	lb/ft
Weight of Sidewalk for Entire Width	Sidewalk =	1815.89	lb/ft

Non-Composite Beam

Maximum Moment occurred at mid-span

Dead Load Moment (deck only)

$$M_{Dslab} = (\text{Deck}) \times \text{Length}^2 / 8 \quad M_{Dslab} = 36.55 \quad \text{ft} \cdot \text{k}$$

Total Dead Load Moment

$$M_D = (\text{Beam} + \text{Deck}) \times \text{Length}^2 / 8 \quad M_D = 104.18 \quad \text{ft} \cdot \text{k}$$

Maximum Shear occurs at end of beam

Total Dead Load Shear

$$V_D = (1/2) \times (\text{Beam} + \text{Deck}) \times \text{Length} \times \{[\text{Length} / 2 - (y_{bcomp} + y_{tcomp} + t_{deck}) / 2] / (\text{Length} / 2)\}$$

$$V_D = 11.40 \quad \text{k}$$

Composite Beam

Dead Load Moment

$$M_{Dcomp} = (\text{Barriers} + \text{Sidewalk}) \times \text{Length}^2 \times DF_D / 8 \quad M_{Dcomp} = 21.40 \quad \text{ft} \cdot \text{k}$$

Dead Load Shear

$$V_D = (1/2) \times (\text{Barrier} + \text{Sidewalk}) \times \text{Length} \times DF_D \times \{[\text{Length} / 2 - (y_{bcomp} + y_{tcomp} + t_{deck}) / 2] / (\text{Length} / 2)\}$$

$$V_{Dcomp} = 2.34 \quad \text{k}$$

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Applied Loads

Pre-stressing

(Applied on Continuous Spans Only)

$$M_s = 0 \text{ ft}\cdot\text{k}$$

$$V_s = 0 \text{ k}$$

$$F_s = 0 \text{ ksi}$$

Live Loads

HS20 Standard Truck

Live Load Moment from Table 10.9

$$\underline{361} \text{ ft}\cdot\text{k}$$

Live Load Shear from Table 10.21

$$\underline{52.8} \text{ k}$$

$$M_L = 361 \times DF_L$$

$$M_L = 95.51 \text{ ft}\cdot\text{k}$$

$$V_L = 52.8 \times DF_L$$

$$V_L = 13.97 \text{ k}$$

Michigan Legal Loads

1-unit Vehicle, 2-unit Vehicle, 3-unit Vehicle & Michigan # 18 Truck

were considered to provide the worst shear and moment loading conditions.

	Truck NO	Moment (ft*k)	MDOT Table	Shear (k)	MDOT Table	DF _L	M _{LM1-4} (ft*k)	V _{LM1-4} (k)
1-unit vehicle	5	361	10.4	<u>50.5</u>	10.16	0.26	95.51	13.36
2-unit vehicle	17	548	10.5	<u>68.3</u>	10.17	0.26	144.98	18.07
3-unit vehicle	23	471	10.6	<u>62</u>	10.18	0.26	124.61	16.40
Mich #18 Truck	18	548	10.5	<u>67.8</u>	10.17	0.26	144.98	17.94

Vehicle Weight

From MDOT Fig 2.1 & 2.2

	W _{MF} (k)	W _{VF} (k)
Federal Truck	72	72
1-unit Truck	84	84
2-unit Truck	151.4	151.4
3-unit Truck	154	154
Mich # 18 Truck	154	154

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Stresses on Beam & Strand

Stresses on Beam

Dead Load Compression Stresses (Top of Section)

$$F_{dt} = (-M_D \times y_t / I) + (-M_{dcomp} \times y_{tcomp} / I_{comp}) \quad F_{dt} = -1.51 \quad \text{ksi}$$

Dead Load Tension Stress (Bottom of Section)

$$F_{db} = (M_D \times y_b / I) + (M_{Dcomp} \times y_{bcomp} / I_{comp}) \quad F_{db} = 1.55 \quad \text{ksi}$$

Compression stress due to HS-20

$$F_{ft} = -(1 + \text{Impact}) \times M_L \times y_{tcomp} / I_{comp} \quad F_{ft} = -0.19 \quad \text{ksi}$$

Tension stress due to HS-20

$$F_{fb} = (1 + \text{Impact}) \times M_L \times y_{bcomp} / I_{comp} \quad F_{fb} = 0.57 \quad \text{ksi}$$

Prestress Concrete Compression

$$F_{pb} = (-P_i / A) \times (1 + (e_c \times y_b / r^2)) \quad F_{pb} = -2.60 \quad \text{ksi}$$

Prestress Concrete Tension

$$F_{pt} = (-P_i / A) \times (1 - (e_c \times y_t / r^2)) \quad F_{pt} = 0.88 \quad \text{ksi}$$

Note: Consistency with the Michigan Bridge Analysis Guide has deviated,
Compression shall be taken as (-) and Tension as (+)

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Stresses on Beam & Strand

Stresses in Prestressing Strand

Steel Stress due to Non-Composite Dead Load (Deck Only)

$$f_{ds} = n_s \times (M_{Dslab} \times e_c / I)$$

$f_{ds} = 2.24 \text{ ksi}$

Steel Stress due to Composite Dead Load

$$f_{dscomp} = n_s \times (M_{Dcomp} \times e_{cgs} / I_{comp})$$

$f_{dscomp} = 0.50 \text{ ksi}$

Steel Stress due to HS20

$$f_{lscomp} = n_s \times ((1 + \text{Impact}) \times M_L \times e_{cgs} / I_{comp})$$

$f_{lscomp} = 2.92 \text{ ksi}$

Steel Stress due to 1 unit truck

$$f_{sM1} = n_s \times ((1 + \text{Impact}) \times M_{LM1} \times e_{cgs} / I_{comp})$$

$f_{sM1} = 2.92 \text{ ksi}$

Steel Stress due to 2 unit truck

$$f_{sM2} = n_s \times ((1 + \text{Impact}) \times M_{LM2} \times e_{cgs} / I_{comp})$$

$f_{sM2} = 4.43 \text{ ksi}$

Steel Stress due to 3 unit truck

$$f_{sM3} = n_s \times ((1 + \text{Impact}) \times M_{LM3} \times e_{cgs} / I_{comp})$$

$f_{sM3} = 3.81 \text{ ksi}$

Steel Stress due to Michigan # 18 truck

$$f_{sM4} = n_s \times ((1 + \text{Impact}) \times M_{LM4} \times e_{cgs} / I_{comp})$$

$f_{sM4} = 4.43 \text{ ksi}$

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Load Capacity

Flexural Capacity

Strength Reduction factor and Material Properties

Prestressed Concrete beams with Bending Loads

$$\phi = 1$$

Whitney Stress Block Distribution

$$\beta_1 = 0.8$$

Ultimate Strength of Prestressing Strands

$$f_s = 270 \text{ ksi}$$

Factor for type of Prestressing Steel (AASHTO 9.17)

$$\gamma_{star} = 0.28$$

Composition Section including (deck and shear keys)

$$b_{comp} = b + W_{grouts}$$

$$b_{comp} = 37.5 \text{ in}$$

$$d_{comp} = h + t_{deck} - 2 \text{ in}$$

$$d_{comp} = 16 \text{ in}$$

Reinforcement Ratio

$$p_{star} = A_{ps} / (b_{comp} \times d_{comp})$$

$$p_{star} = 0.0039$$

Average stress at ultimate load

$$f_{star_{su}} = f_s \times (1 - (\gamma_{star} / \beta_1) \times (p_{star} \times f_s / f_c))$$

$$f_{star_{su}} = 249.96 \text{ ksi}$$

Compression Zone below Top Flange Check (AASHTO 9.17)

$$a = (A_{ps} \times f_{star_{su}}) / (0.85 \times f_c \times b_{comp})$$

$$a = 3.70 \text{ in}$$

if $a >$ flange thickness, it requires T-beam analysis

T-Beam Analysis

Maximum Amount of Reinforcement Check (AASHTO std spec 9.18.1)

$$p_{star} \times f_{star_{su}} / f_c < 0.36 \times \beta_1 = 1$$

$$0.20 < 0.288$$

OK

Flexural Capacity (AASHTO eqn 9-13)

$$\phi M_n = \phi \times [A_{ps} \times f_{star_{su}} \times d_{comp} \times (1 - 0.6 \times (p_{star} \times f_{star_{su}} / f_c))]$$

$$\phi M_n = 692.73 \text{ ft*k}$$

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Load Capacity

Shear Capacity

Strength Reduction Factor

$$\phi_v = \frac{0.85}{9} \text{ in}$$

Area of the Shear Steel and Yield Strength

2 # 4 bars

$$A_v = \frac{0.4}{\text{in}^2}$$

$$f_y = \frac{60}{\text{ksi}}$$

Spacing between Stirrups

$$\frac{12}{\text{in}}$$

Limit at the edge of beam (AASHTO std spec 9.20.1.4)

$$d = (h + t_{\text{deck}}) / 2$$

$$d = \frac{9}{\text{in}}$$

Dead Load includes beam, deck, sidewalk distributed over bridge width

$$W_{DL} = \text{Beam} + \text{Deck} + (\text{Barriers} + \text{Sidewalk}) \times DF_D$$

$$W_{DL} = \frac{0.82}{\text{k/ft}}$$

Bending Moment at distance x with dead loads

$$M_d = W_{DL} \times (\text{Length} - d) / 2$$

$$M_d = \frac{10.53}{\text{ft} \cdot \text{k}}$$

Compressive Stress due to effective prestress force

$$f_{pe} = (-P_i / A_{\text{comp}}) \times (1 + (e_{\text{cgs}} \times y_{\text{bcomp}} / r_{\text{comp}}^2))$$

$$f_{pe} = \frac{-1.57}{\text{ksi}}$$

Stress at extreme fiber due to unfactored dead load

$$f_d = M_d \times y_{\text{bcomp}} / I_{\text{comp}}$$

$$f_d = \frac{0.05}{\text{ksi}}$$

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Load Capacity

Calculation of Vci

$$VMratio = Length - 2 \times \text{overhang} \times (\text{Length} - \text{overhang})$$

$$VMratio = 1.30 \quad 1/ft$$

Flexural cracking due to externally applied Load

$$M_{cr} = I_{comp} / y_{comp} \times (6 \times (f_c^{1/2}) - f_{pe} - f_d)$$

$$M_{cr} = 421.25 \quad ft \cdot k$$

$$V_{ci} = 0.6 \times f_c^{1/2} \times b' \times d_{comp} + V_D + V_{dcomp} + VMratio \times M_{cr}$$

$$V_{ci} = 569.22 \quad k$$

Calculation of Vcw

$$V_{cw} = (3.5 \times f_c^{1/2} + 0.3 \times F_{ps} \times A_{ps} / A_{comp}) \times b' \times d_{comp}$$

$$V_{cw} = 60.38 \quad k$$

Steel Contribution to Shear Capacity

$$V_s = A_v \times f_y \times d_{comp} / \text{spacing}$$

$$V_s = 32.00 \quad k$$

Steel Shear Strength Check

$$8 \times f_c^{1/2} \times b' \times d_{comp} > V_s$$

OK

Shear Capacity

$$\phi V_n = \phi_v \times (\min(V_{cw}, V_{ci}) + V_s)$$

$$\phi V_n = 78.52 \quad k$$

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Maximum Loads with Michigan Legal Load

Moment Limit

Moment Capacity that remains after dead loads are placed
(moment due to sidewalk and deck is being subtracted from ϕM_n)

$$M_{addLL} = (\phi M_n - 1.3 \times (M_D + M_{dcomp}) + M_s) / (1.3 \times (1 + \text{Impact}))$$

$$M_{addLL} = 313.29 \text{ ft}\cdot\text{k}$$

Live Load Moment per lane

$$M_{LL} = M_{addLL} / DF_L$$

$$M_{LL} = 1184.19 \text{ ft}\cdot\text{k}$$

Shear Limit

Shear Capacity that remains after dead loads are placed
(Shear due to sidewalk and deck is being subtracted from ϕV_n)

$$V_{addLL} = (\phi V_n - 1.3 \times (V_D + V_{dcomp}) + V_s) / (1.3 \times (1 + \text{Impact}))$$

$$V_{addLL} = 35.89 \text{ k}$$

Live Load Shear per lane

$$V_{LL} = V_{addLL} / DF_L$$

$$V_{LL} = 135.67 \text{ k}$$

Service Load Limit

$$f_{LL} = (0.9 \times f_{star_y} - (f_{ds} + f_{dcomp} + F_{ps})) / (1 + \text{Impact})$$

$$f_{LL} = 44.97 \text{ ksi}$$

$$\text{serviceM}_{addLL} = (f_{LL} \times I_{comp}) / (n_s \times e_{cgs})$$

$$\text{serviceM}_{addLL} = 1911.96 \text{ ft}\cdot\text{k}$$

Live Load Moment per lane

$$\text{serviceM}_{LL} = \text{serviceM}_{addLL} / DF_L$$

$$\text{serviceM}_{LL} = 7226.83 \text{ ft}\cdot\text{k}$$

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Inventory Rating

Federal Level

If the Rating Factor (RF) is greater than 1, then the bridge has enough capacity for the load.

Concrete Tension Check

$$RF_1 = 6 \times f'_c^{1/2} - (F_{db} + F_{pb} + F_s) / F_{lb} \quad RF_1 = 2.56$$

Concrete Compression

$$RF_2 = (-0.6 \times f'_c - (F_{dt} + F_{pt} + F_s)) / F_{lt} \quad RF_2 = 12.36$$

$$RF_3 = (-0.4 \times f'_c - (1/2) \times (F_{dt} + F_{pt} + F_s)) / F_{lt} \quad RF_3 = 8.79$$

Prestress Steel Tension

$$RF_4 = (0.8 \times f_{star_y} - (f_{ds} + f_{dscomp} + F_{ps} + F_s)) / f_{lscomp} \quad RF_4 = 11.70$$

Flexural Strength

$$RF_5 = \{ \phi M_n - [1.3 \times (M_D + M_{Dcomp}) + M_s] \} / [2.17 \times M_L \times (1 + \text{Impact})] \quad RF_5 = 1.97$$

Shear Strength

$$RF_6 = \{ \phi V_n - [1.3 \times (V_D + V_{Dcomp}) + V_s] \} / [2.17 \times V_L \times (1 + \text{Impact})] \quad RF_6 = 1.54$$

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Operating Rating

Federal Level

Flexural Strength

$$RF_7 = \{ \phi M_n - [1.3 \times (M_D + M_{Dcomp}) + M_s] \} / [1.3 \times M_L \times (1 + Impact)]$$

$$RF_7 = 3.28$$

Shear Strength

$$RF_8 = \{ \phi V_n - [1.3 \times (V_D + V_{Dcomp}) + V_s] \} / [1.3 \times V_L \times (1 + Impact)]$$

$$RF_8 = 2.57$$

Prestressing Steel Tension

$$RF_9 = (0.9 \times f_{star_y} - (f_{ds} + f_{dscomp} + F_{ps} + F_s)) / f_{lscmp}$$

$$RF_9 = 20.02$$

Michigan Level

1-Unit Vehicle

Flexural Strength

$$RF_{7M1} = \{ \phi M_n - [1.3 \times (M_D + M_{Dcomp}) + M_s] \} / [1.3 \times M_{LM1} \times (1 + Impact)]$$

$$RF_{7M1} = 3.28$$

Shear Strength

$$RF_{8M1} = \{ \phi V_n - [1.3 \times (V_D + V_{Dcomp}) + V_s] \} / [1.3 \times V_{LM1} \times (1 + Impact)]$$

$$RF_{8M1} = 2.69$$

Prestressing Steel Tension

$$RF_{9M1} = (0.9 \times f_{star_y} - (f_{ds} + f_{dscomp} + F_{ps} + F_s)) / f_{sM1}$$

$$RF_{9M1} = 20.02$$

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2-Unit Vehicle

Flexural Strength

$$RF_{7M2} = \{ \phi Mn - [1.3 \times (M_D + M_{Dcomp}) + M_s] \} / [1.3 \times M_{LM2} \times (1 + Impact)]$$

$$RF_{7M2} = 2.16$$

Shear Strength

$$RF_{8M2} = \{ \phi V_n - [1.3 \times (V_D + V_{Dcomp}) + V_s] \} / [1.3 \times V_{LM2} \times (1 + Impact)]$$

$$RF_{8M2} = 1.99$$

Prestressing Steel Tension

$$RF_{9M2} = (0.9 \times f_{star_y} - (f_{ds} + f_{dscomp} + F_{ps} + F_s)) / f_{sM2}$$

$$RF_{9M2} = 13.19$$

3-Unit Vehicle

Flexural Strength

$$RF_{7M3} = \{ \phi Mn - [1.3 \times (M_D + M_{Dcomp}) + M_s] \} / [1.3 \times M_{LM3} \times (1 + Impact)]$$

$$RF_{7M3} = 2.51$$

Shear Strength

$$RF_{8M3} = \{ \phi V_n - [1.3 \times (V_D + V_{Dcomp}) + V_s] \} / [1.3 \times V_{LM3} \times (1 + Impact)]$$

$$RF_{8M3} = 2.19$$

Prestressing Steel Tension

$$RF_{9M3} = (0.9 \times f_{star_y} - (f_{ds} + f_{dscomp} + F_{ps} + F_s)) / f_{sM3}$$

$$RF_{9M3} = 15.34$$

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Operating Rating

Michigan #18 Truck

Flexural Strength

$$RF_{7M4} = \{ \phi M_n - [1.3 \times (M_D + M_{Dcomp}) + M_s] \} / [1.3 \times M_{LM4} \times (1 + \text{Impact})]$$

$$RF_{7M4} = 2.16$$

Shear Strength

$$RF_{8M4} = \{ \phi V_n - [1.3 \times (V_D + V_{Dcomp}) + V_s] \} / [1.3 \times V_{LM4} \times (1 + \text{Impact})]$$

$$RF_{8M4} = 2.00$$

Prestressing Steel Tension

$$RF_{9M4} = (0.9 \times f_{star_y} - (f_{ds} + f_{dscomp} + F_{ps} + F_s)) / f_{sM4}$$

$$RF_{9M4} = 13.19$$

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Summary

Load Rating Result

Inventory Rating	Fed Level	Michigan Legal Level				
		1-unit	2-unit	3-unit	TR # 18	
RF ₅	RF ₇	RF _{7M1}	RF _{7M2}	RF _{7M3}	RF _{7M4}	Flexural Strength
RF ₆	RF ₈	RF _{8M1}	RF _{8M2}	RF _{8M3}	RF _{8M4}	Shear Strength
min(RF ₁₋₄)	RF ₉	RF _{9M1}	RF _{9M2}	RF _{9M3}	RF _{9M4}	Service Load

Inventory Rating	Fed Level	Michigan Legal Level				
		1-unit	2-unit	3-unit	TR # 18	
1.97	3.28	3.28	2.16	2.51	2.16	Flexural Strength
1.54	2.57	2.69	1.99	2.19	2.00	Shear Strength
2.56	20.02	20.02	13.19	15.34	13.19	Service Load

Controlling = 1.54 > 1

OK

Weight Limit Result

Inventory Rating	Fed Level	TR # 18	
RF ₅ × W _{MF}	RF ₇ × W _{MF}	RF _{7M4} × W _{MM4}	Flexural Strength
RF ₆ × W _{VF}	RF ₈ × W _{VF}	RF _{8M4} × W _{VM4}	Shear Strength
min(RF ₁₋₄) × W _{MF}	RF ₉ × W _{MF}	RF _{9M4} × W _{MM4}	Service Load

1-unit Vehicle	2-unit Vehicle	3-unit Vehicle	
RF _{7M1} × W _{MM1}	RF _{7M2} × W _{MM2}	RF _{7M3} × W _{MM3}	Flexural Strength
RF _{8M1} × W _{VM1}	RF _{8M2} × W _{VM2}	RF _{8M3} × W _{VM3}	Shear Strength
RF _{9M1} × W _{MM1}	RF _{9M2} × W _{MM2}	RF _{9M3} × W _{MM3}	Service Load

Inventory Rating	Operating Rating	tons	TR # 18	
70.7	Fed Level		166.4	Flexural Strength
55.4	118.1		154.1	Shear Strength
92.2	92.5		1015.4	Service Load
	720.7			

1-unit Vehicle	2-unit Vehicle	3-unit Vehicle	
137.77 ton	163.58 ton	193.59 ton	Flexural Strength
112.84 ton	150.37 ton	168.50 ton	Shear Strength
840.80 ton	998.31 ton	1181.46 ton	Service Load

Note: Report the lowest #18 truck Load Rating in line 64M.

Federal Rating are reported in metric ton, Michigan rating are reported in US ton.

Inventory Rating	Operating Rating	Operating Rating
50.3 ton	Fed Level	Michigan Truck 18
	83.9 ton	154.1 ton